

TIGER Drylac®

# special effect

powder coatings  
volume 4



**TIGER** Drylac®  
Powder Coatings

## Notes

**Colors and textures** have been matched as close as possible. Paper and ink limitations, as well as influence of heat and light, account for differences from actual coatings. To aid in final product selection please contact your local TIGER Drylac office for a powder coated sample panel of the product of your choice.

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.

**Custom Colors:** Should our vast selection of standard finishes not be exactly what an application calls for, we will be happy to provide custom colors (220 lb. minimum order) with quick 7 to 10 day turn around times.



All (stock and custom) TIGER Drylac Series 39 and Series 49 products, made in the US and Canada are periodically re-certified and carry the UL (Underwriter Laboratory) Recognized Component Mark (Spec DTOV2.MH27573). This UL mark is for all equipment and products intended for the US and Canadian market.

**Flourescent:** One- and Two-coat Fluorescents, as well as Glow-in-the-Dark powder coatings have limited UV stability. Two-coat Fluorescent powder coatings should be applied over our bright White Base Coat 49/11000. For a variation and custom look they can also be applied over our Mirror Silver 49/91260 (try our Two-coat Yellow Fluorescent 49/21500 or Two-coat Orange Fluorescent 49/24080 as top coats) or over Xtreme Chrome 49/90177 or Sparkle Silver 49/90450. All Fluorescents are suitable for Corona and Tribo application equipment. Products are available in 5 lb minipacks and 44 lb boxes.

**Hammertones:** A wide range of color choices is available in our popular Hammertone finishes. Series 39 Hammertones are suitable for exterior applications (minimum film thickness guidelines must be observed to provide adequate film thickness in the valleys of the texture). Series 09 and 89 Hammertones are for interior applications only. All are suitable for Corona application equipment. They are packed in 5 lb minipacks and 44 lb boxes.

**Designer Finishes and Antico:** Primarily developed for the furniture and lighting industries, Designer Finishes and Anticos provide an out-of-the-ordinary designer look in two and three tone colors, textures and metallic undertones, simulating the oxidation of copper, natural rock and precious stone. All are suitable for Corona processing. Products are packed in 5 lb minipacks; Series 44 is packed in 55 lb boxes, and Series 49 and 59 come in 44 lb boxes.

**Dormant Transparents:** Dormant Transparents and Dormant Sparkle Transparents are applied as the base coat in this 2-coat system. The flamboyant shades of color and metallic color will not evolve, until a clear topcoat is applied. Samples in this chart, all top coated with our Clear Glossy 49/00530, are just a few of the variations of attractive finishes, that can be achieved by top coating with a variety of our Clear coats and Clear Glitters (see listing below). Products are suitable for Corona application (the best inter-coat adhesion is achieved by applying the base coat with Corona and the clear top coat with Tribo equipment (if available). Sold in 5 lb minipacks and 44 lb boxes.



# special effects

## Fluorescent One-Coat



Neon Yellow  
59/20043



Neon Pink  
59/30075



Yellow  
49/22200



Red-Orange  
49/24620



Orange  
49/24610



Green  
49/51340

## Fluorescent Two-Coat



Yellow 49/21500  
White Basecoat 49/11000



Orange 49/24080  
White Basecoat 49/11000



Bright Pink 49/30430  
White Basecoat 49/11000



Red 49/30760  
White Basecoat 49/11000



Pink 49/32600  
White Basecoat 49/11000

## Glow-In-The-Dark



Glow-In-The-Dark 49/52100  
White Basecoat 49/11000

**Hammertone  
Exterior**

**Hammertone  
Interior**

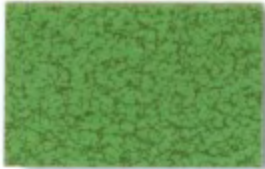


**Sapphire**  
39/40002

**Red**  
09/32870

**Malachite**  
09/50930

**Nu-Black**  
89/90087

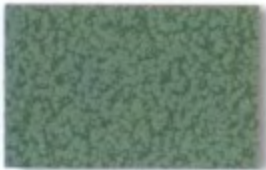


**Malachite**  
39/40003

**Capri**  
09/40750

**Goldleaf**  
09/53120

**Nu-Silver**  
89/90257



**Reseda**  
39/50002

**Sapphire**  
09/40760

**Sepia**  
09/60660

**Nu-Gold Brown**  
89/90287



**Sepia**  
39/60002

**Pale Blue**  
09/43000

**Silver**  
09/90250

**Nu-Light Silver**  
89/90987



**Black**  
39/80005

**Reseda**  
09/50560

**Gold Brown**  
09/90280



**Silver**  
39/90020

**Green**  
09/50570

**Light Silver**  
09/90980

\*Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

## ■ Designer Finishes



**Quartzite Smooth Matte**  
44/10033



**Rust Fine Texture**  
49/62711



**Tanzanite Fine Texture**  
49/40033



**Graphite Smooth Matte**  
44/80026



**Emerald Fine Texture**  
49/50028



**Pyrite Fine Texture**  
49/60015



**Breccia Smooth Matte**  
44/60034



**Lava Smooth Matte**  
44/60035



**Sandstone**  
49/15830



**Copper Leaf**  
49/55490



**Granite**  
49/77240

## ■ Antico

## ■ Dormant Transparent and Clear



**Fire Red 59/30045**  
Clear Topcoat Glossy



**Blue 49/40940**  
Clear Topcoat Glossy



**Violet 49/41100**  
Clear Topcoat Glossy



**Sparkle Copper 49/25002**  
Clear Topcoat Glossy



**Sparkle Light Orange 49/25006**  
Clear Topcoat Glossy



**Sparkle Bomber Orange 49/23531**  
Clear Topcoat Glossy



**Sparkle New Red 49/30028**  
Clear Topcoat Glossy



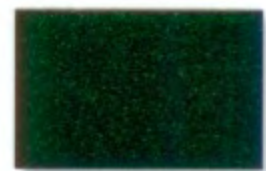
**Sparkle Burgundy 49/30193**  
Clear Topcoat Glossy



**Sparkle Sky Blue 49/40074**  
Clear Topcoat Glossy



**Sparkle Electric Blue 49/40233**  
Clear Topcoat Glossy



**Sparkle Green 49/50024**  
Clear Topcoat Glossy



**Sparkle Granny Smith 49/50032**  
Clear Topcoat Glossy



# special effects

## Transparent and Candy



Gold  
49/20170



Candy Raspberry  
49/31570



Black Chrome  
49/80000



Brass  
49/20180



Candy Red  
49/33340



Copper  
49/63130



Candy Purple  
49/41480



Transparent Red  
49/35810



Candy Teal  
49/42130



Transparent Blue  
49/46110



Candy Blue  
49/43600



Transparent Green  
49/55730



Candy Lime Green  
49/54810

## Notes (continued)

### Clear coat products available

(also shown in our TIGER Specialty brochure):

38/00001 Clear Glossy	Super Durable Polyester	(Exterior and Interior)
49/01234 Bengal Clear Glossy	TGIC Polyester	(Exterior and Interior)
49/00530 Clear Glossy	TGIC Polyester	(Exterior and Interior)
49/00280 Clear Semi-gloss	TGIC Polyester	(Exterior and Interior)
16/00030 Clear Matte	Acrylic Hybrid	(Exterior and Interior)
44/00003 Anti-graffiti Clear Glossy	Polyester-Urethane	(Exterior and Interior)
69/00300 Clear Ice Matte	Epoxy	(Interior)

### Glitter Clear products available

(shown over various base coats in our TIGER Metallic brochure):

Glitter Gold 49/00310  
Glitter Silver 49/00320  
Glitter Twilight 49/00390

**Transparent and Candy:** Transparent and Candy colors have limited UV stability. Since all products are transparent, colors shown in this brochure are representative of a nickel plated substrate. Many other attractive substrates, i.e. chrome or brushed aluminum are suitable for top coating with Transparent or Candy colors. Otherwise we recommend any of the following base coats: Mirror Silver 49/91260, Xtreme Chrome 49/90177, Chrome OGF 49/91312 or Sparkle Silver 49/90450. All Transparent and Candy colors are suitable for application with either Corona or Tribo equipment. Products are packaged in 5 lb minipacks and 44 lb boxes.

### TIGER Drylac U.S.A., Inc. Product Number Matrix

<b>Series 09</b>	Interior only	Polyester-Epoxy Blend (Hybrid)
<b>Series 16</b>	Exterior and Interior	Acrylic Hybrid
<b>Series 58</b>	Exterior and Interior	TGIC-Free Super Durable Polyester (available to approved applicators only)
<b>Series 38</b>	Exterior and Interior	Super Durable Polyester
<b>Series 39</b>	Exterior and Interior	TGIC Polyester
<b>Series 44</b>	Exterior and Interior	Polyester Urethane
<b>Series 49</b>	Exterior and Interior	TGIC Polyester
<b>Series 59</b>	Exterior and Interior	TGIC-Free Polyester
<b>Series 69</b>	Interior only	Epoxy
<b>Series 75</b>	Exterior and Interior	Fluoropolymer (available to approved applicators only)
<b>Series 89</b>	Interior only	Polyester-Epoxy Blend (Hybrid) Low/Fast Cure

# and guidelines



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Member of the Powder Coating Institute  
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